

Work Order ID 63641

Monday, November 08, 2010 8:32:57 AM



SHIP TODAY

Page 1

Item ID: D4122-3

Accept



Setup Start



Revision ID:

Item Name: Floor Protector, Aft

Stop



Start Date: 11/8/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: UMF Date: 10-11-8 Tooling:

Date:

Run Start



QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D4122	B
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100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg
Dwg Rev: B
Prog Rev: B
2-Deburr if necessary

B 10-11-8

①

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

B 10-11-8

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Solulor

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

Setup Start

Revision ID:

Stop

Item Name: Floor Protector, Aft

Start Date: 11/8/2010 Start Qty: 1.00

Cust Item ID:

Required Date: 11/9/2010 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

Small Fab

0.00

Memo

0.00

Small Fab

Deburr if necessary.

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00



W/A S 10/11/08

10/11/08 sf

W/O:		WORK ORDER CHANGES					
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Page 3

Item ID: D4122-3

Accept

Revision ID:

Item Name: Floor Protector, Aft

Start Date: 11/8/2010 Start Qty: 1.00

Required Date: 11/9/2010 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/08

MP
10-11-08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Monday, November 08, 2010 8:32:56 AM

Page 1

Work Order ID: 63641



Parent Item: D4122-3



Parent Item Name: Floor Protector, Aft

Start Date: 11/8/2010


Required Date: 11/9/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.04 new issue DD verf:JLM
10.10.14 AS PER REV.B DD verf:JLM

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04  GE PLASTICS LEXAN SHEET		Purchased	No			100	sf	944.8038	8.803	9.266316			



210-11-8

Location

Loc Qty

Loc Code

MAT

944.8038

115261

944.8038

115261

(1)

W/O:		WORK ORDER CHANGES					
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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	10.10.25	Dimensions updated per Dwg Rev B	KJ	

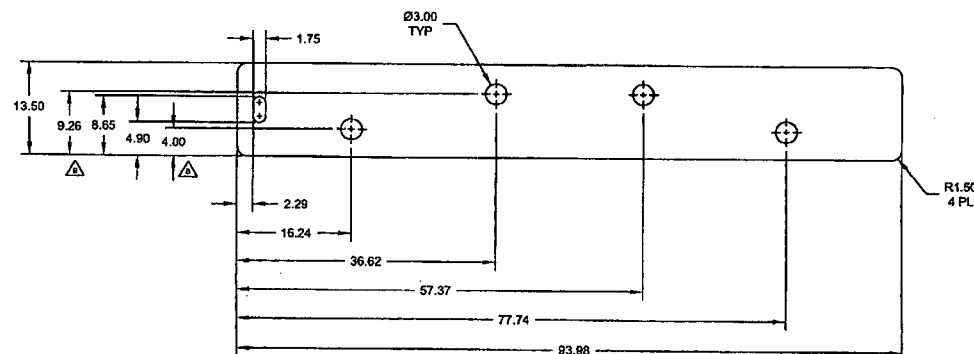
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D4122-3 FLOOR PROTECTOR, AFT

RELEASED
2010-10-2 U

PER ECN 10-633

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: DART P/N "D4122-3" PER DART QSI 044 6.1
- 7) WEIGHT: 6.78 lbs

DESIGN	SC	DART AEROSPACE LTD	
DRAWN	SC	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JP	DRAWING NO.	REV. B
MFG. APPR.	JP	D4122	SHEET 2 OF 2
APPROVED	JP	TITLE	SCALE
DE APPR.	JP	CABIN FLOOR PROTECTOR	NTS
DATE	10.10.13	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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Dart Aerospace Ltd

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